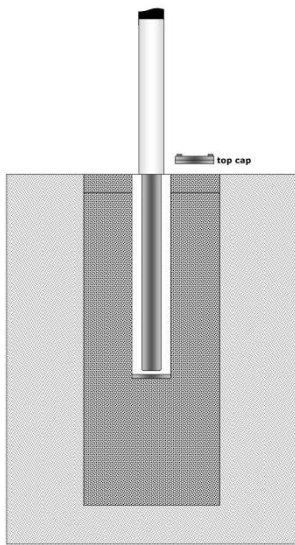


Footing Arrangement
 Section Through Base

PRODUCT INCLUSIONS

- 4 x 6m aluminium AFL goal posts.
- 4 x 3m aluminium AFL point posts.
- 2 x 5m aluminium crossbars.
- 4 x pairs of crossbar brackets.
- 8 x PVC ground sleeves with end caps top and bottom.
- 8 x S/S M6 security screws with allen key.
- * Divide this list in half if you are only installing 1 end of the field*

FOOTING ASSEMBLY (per post)

- Measure 5060mm hole centres between each post.
- Inside distance between each post once stood is 5000mm.
- Dig 750mm deep x 350mm diameter footing holes.
- Keep diameter of holes parallel to the bottom.
- Fill with semi-wet concrete to 50mm below ground level.
- Sink ground sleeves into concrete with end marked at base.
- Top of sleeve is 25mm above concrete and 25mm below ground.
- Sleeve centres are to match post hole centres (step 1).
- Properly level against inside sleeve before concrete sets.
- Rest top cap on sleeve to keep sleeve clean during curing.
- Leave footing to cure for 72hrs.
- Remove top cap and stand post into sleeve.
- Secure post to sleeve with M6 security screw.
- Fit crossbars to goal posts using brackets supplied.
- Height of crossbars can be adjusted to your preference.

