

**FOOTING GUIDE**

1. Footing holes are 3080mm between centre of each upright.
2. Dig 650mm deep x 300mm diam holes. Fill with 20MPA semi-wet concrete to 35mm below ground level.
3. Sink sleeves into concrete with capped end down. Top of sleeve is 25mm above concrete & 10mm below ground.
4. Distance between inside edge of each ground sleeve is exactly 3000mm to provide correct crossbar distance.
5. Level sleeves and gently place cap on top of sleeve. Leave concrete to cure for 48 hours.

**ASSEMBLY GUIDE**

1. Lay goal frame in shape on ground. Match numbered sections together.
2. Connect uprights to crossbar with joining bolts & tighten with allen keys.
3. Raise goal frame and stand into ground sleeves (unless net supports are to be fitted – see below).
4. If using net clips, space 10 clips along crossbar & 7 clips down each upright.
5. **Goal post joints and bolts must be checked and tightened on a regular basis.**

**TRIANGLE NET SUPPORTS (OPTIONAL)**

1. Slide 2 hex nuts up net track on uprights to the top of post.
2. Position 1<sup>st</sup> hex nut above elbow join & 2<sup>nd</sup> hex nut will marry up with base of net support.
3. Fasten net supports to uprights using small stainless bolts through hex nuts in net track.
4. Connect bracing bar to top of net support with galvanised bolt & to top of crossbar with factory-fitted hex nut & bolt.

**PARTS LIST**

ITEM	SPECIFICATION	QTY
Upright	2500mm x 80mm powdercoated tube	4
Crossbar	3000mm x 80mm powdercoated tube	2
Joining Bolts	M8 x 70mm stainless screw & M8 x 20mm stainless barrel nut	8 ea
Allen Keys	5mm allen key & T-40 key	2 ea
Ground Sleeve	450mm x 120/100mm tube	4
Top Cap	50mm x 81mm tube & welded cap	4
Security Screw	M6 x 25mm stainless screw	4
Security Key	T-30 key	2
<b>TRIANGLE NET SUPPORTS (OPTIONAL)</b>		
Net Supports	Triangle (D shaped) powdercoated net supports	4
Bracing Bar	Small powdercoated bracing bar	4
Hex Nut & Bolt	26mm alloy hex nut & M8 x 16mm hex head stainless bolt & washer	12 ea
Galvanised Bolt	M8 x 60mm galvanised bolt, washer & nut	4