

FOOTING GUIDE

1. Footing holes are 7420mm between centre of each upright.
2. Dig 1000mm deep x 350mm diam holes. Fill with 20MPA semi-wet concrete to 35mm below ground level.
3. Sink sleeves into concrete with capped end down. Top of sleeve is 25mm above concrete & 10mm below ground.
4. Distance between inside edge of each ground sleeve is exactly 7320mm to provide correct crossbar distance.
5. Level sleeves and gently place cap on top of sleeve. Leave concrete to cure for 48 hours.

ASSEMBLY GUIDE

1. Lay goal frame in shape on ground. Match numbered sections together.
2. Connect crossbar in centre with joining bolts & tighten with allen keys.
3. Connect uprights to crossbar with joining bolts & tighten with allen keys.
4. Raise goal frame and stand into ground sleeves (unless net supports are to be fitted – see below).
5. If using net clips, space 26 clips along crossbar & 11 clips down each upright.
6. **Goal post joints and bolts must be checked and tightened on a regular basis.**

TRIANGLE NET SUPPORTS (OPTIONAL)

1. Slide 2 hex nuts up net track on uprights to the top of post.
2. Position 1st hex nut above elbow join & 2nd hex nut will marry up with base of net support.
3. Fasten net supports to uprights using small stainless bolts through hex nuts in net track.
4. Connect bracing bar to top of net support with galvanised bolt & to top of crossbar with factory-fitted hex nut & bolt.

BOX NET SUPPORTS (OPTIONAL)

1. Footing holes are 3m behind goal line & 1m to outside of uprights, so ropes pull on a diagonal from corner of goal.
2. Dig 750mm deep x 350mm diam holes. Fill with 20MPA semi-wet concrete to 35mm below ground level.
3. Sink sleeves into concrete with capped end down. Top of sleeve is 25mm above concrete & 10mm below ground.
4. Tilt sleeves back on an angle of 15 degrees so posts are not vertical, to assist with net tensioning.
5. Angle sleeves slightly away from goals (to the left & right), to assist net to form a box shape.
6. Gently place cap on top of sleeve. Leave concrete to cure for 48 hours.

PARTS LIST

ITEM	SPECIFICATION	QTY
Upright	2430mm x 120/100mm powdercoated tube	4
Crossbar	3660mm x 120/100mm powdercoated tube	4
Corner Elbow	Corner elbow join (factory fitted to crossbar tube)	4
Joining Bolts	M8 x 90mm stainless screw & M8 x 20mm stainless barrel nut	12 ea
Allen Keys	5mm allen key & T-40 key	2 ea
Ground Sleeve	450mm x 120/100mm tube	4
Top Cap	50mm x 81mm tube & welded cap	4
Security Screw	M6 x 25mm stainless screw	4
Security Key	T-30 key	2
TRIANGLE NET SUPPORTS (OPTIONAL)		
Net Supports	Triangle (D shaped) powdercoated net supports	4
Bracing Bar	Small powdercoated bracing bar	4
Hex Nut & Bolt	26mm alloy hex nut & M8 x 16mm hex head stainless bolt & washer	12 ea
Galvanised Bolt	M8 x 60mm galvanised bolt, washer & nut	4
BOX NET SUPPORTS (OPTIONAL)		
Net Supports	3m x 62mm powdercoated tube	4
Ground Sleeve	65mm PVC sleeve	4
Top Cap	65mm PVC top cap	4