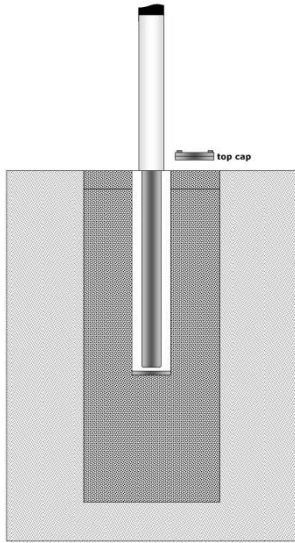


SPIGOT BASE (WITH OPTIONAL GROUND SLEEVE)

Footing Arrangement
Section Through Base


PRODUCT INCLUSIONS

- 4 x 6m aluminium goal posts with spigot bases.
- 1 x 5.5m (league) or 5.6m (union) aluminium cross bar with brackets.
- 4 x PVC ground sleeves and 8 x end caps (optional).
- 4 x S/S M6 security screws (optional).

FOOTING ASSEMBLY (per post)

- Measure 5.56m (league) or 5.66m (union) centres between posts.
- Dig a 750mm deep x 350mm diameter footing hole.
- Keep diameter of hole even to avoid a bowl shape at bottom.
- Fill with 20MPA semi-wet concrete 50mm below ground level.
- Sink spigot or optional sleeve into concrete with end marked at base.
- Spigot / sleeve centres are to match post hole centres (step 1).
- Distance between inside of posts must be exactly 5.5m (league) or 5.6m (union) for crossbar to attach properly.
- Do not sink spigot / sleeve below top of concrete level.
- Top of sleeve is 25mm above concrete / 25mm below ground.
- Level using a spirit level against post / inside sleeve.
- Ensure post / sleeve is properly levelled before concrete sets.
- Leave footing to cure for a minimum of 72hrs.
- Carefully put cap on sleeve and cover with loose soil (optional).
- Remove cap and stand post into sleeve (optional).
- Secure post to sleeve with M6 security screw (optional).

CROSSBAR ATTACHMENT

- Attach crossbar to posts with brackets by having 1 person on a step ladder at each goal post.
- Set the height of the cross-bar at 3m from ground level to the top side of the cross-bar.