

**Note: This is a 2-person assembly. The product must be assembled correctly and maintained on a regular basis by checking all joints, bolts, screws, clips and nets. Failure to do so may void the warranty.**

- Connect each crossbar to the upright posts using the 2 x M8 x 70mm s/s allen key bolts and 2 x M8 x 20mm s/s counter sunk star torx barrel nuts. Tighten both bolts firmly using keys supplied. Lay down the front part of assembled goal with the profile's net track on the upper side.
- Already inserted into the upright posts net track are 2 large alloy hex nuts. Leave them in the middle. These hold the D net support.
- On 4 D's place 2 rubber suction caps per D. Place the suction caps on the short straight part of the D. Note: Some form of lubricant will help this process.
- Connect the D net supports with the suction caps to the lug on the bottom of uprights and the other D net support to the top lug that is on the elbow using the M8 x 60mm gal hex bolts with flat and spring washers. The both sides of each D net support must be connected to the large alloy hex nut previously inserted on the upright post by using the M8 x 16mm s/s hex head bolt with flat and spring washers.
- Connect the upper D net support bracing bar to the alloy hex nut that is inserted to the crossbar by using M8 x 16mm s/s hex head bolt with flat and spring washers. Connect the other end of the upper net support bracing bar to the upper D net support using hex head bolt M8 x 60mm bolt, nut and washers. Repeat for all other upper net support bracing bars.
- Connect the base support bar in between the two lower D supports using hex head bolt M8 x 50mm bolts and washers.
- The net clips can now be fitted into the net tracks. 10 clips to be placed on each crossbar; 6 clips to be placed on each one of the 2 upright posts and 6 spare clips. Place net clips sideways into track and turn 90 degrees to lock in place. Turning the net clips in the track can be hard on fingers so use a screwdriver to lever them around. Lock net clips into position using s/s net clip screws.
- Stand the assembled goal in order that the bases will lie on the ground.
- Verify that all fixing accessories (screws and bolts) are firmly secured.
- Press down firmly on suction pads attached to lower goal supports and base support bar (if applicable). If the Futsal / SSG goal post is to be used in an alternative location, always ensure the alternative anchoring system is used and always ensure the goal frame is anchored securely before use. PILA recommends anchor pegs, sandbags or similar.
- Ensure goal frame is anchored securely to the ground before use and users are educated on safe portable goal post use.

**Never swing or climb on goal post. Regularly check and maintain goal post prior to every use.**