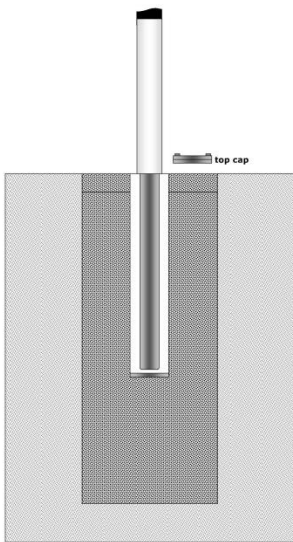


Footing Arrangement
Section Through Base**PRODUCT INCLUSIONS**

- 4 x 6m AFL goal posts.
 - 4 x 3m AFL point posts.
 - 8 x PVC ground sleeves with end caps top and bottom.
 - 8 x S/S M6 security screws with allen key.
- * Divide this list in half if you are only installing 1 end of the field*

FOOTING ASSEMBLY (per post)

- Measure 6.46m hole centres between each post.
- Inside distance between each post once stood is 6.40m.
- Dig 75cm deep x 35cm diameter footing holes.
- Keep diameter of holes parallel to the bottom.
- Fill with semi-wet concrete to 5cm below ground level.
- Sink ground sleeves into concrete with end marked at base.
- Top of sleeve is 2.5cm above concrete and 2.5cm below ground.
- Sleeve centres are to match post hole centres (step 1).
- Properly level against inside sleeve before concrete sets.
- Rest top cap on sleeve to keep sleeve clean during curing.
- Leave footing to cure for 48hrs.
- Remove top cap and stand post into sleeve.
- Secure post to sleeve with M6 security screw.

