

Junior Soccer-Rugby Combination Goal Post CSRJ / CSRJTP

PARTS LIST

SOCCER GOAL POST	SPECIFICATION	QTY
Crossbar with elbow	4.97m x 120/100mm tube	2
Upright	2.0m x 120/100mm tube	2
Ground sleeve	0.45m x 120/100mm tube	2
Off-season cap	81mm x 50mm	2
Security screw	M6 x 25mm SS	2
Joining bolt & barrel nut	M8 x 90mm SS	12
Assembly keys	5mm allen + T40 + T30	1 ea
RUGBY ATTACHMENT	SPECIFICATION	QTY
Crossbar with black dot	4.0m x 81mm tube	1
Upright with bullet cap	3.0m x 81mm	2
Rugby-Rugby bracket	Suit 81mm/81mm tube	2
Soccer-Rugby bracket	Suit 100mm/81mm tube	2
Bolt & Nut	M12 x 160mm	2
Bolt & Nut	M10 x 120mm	2
Bolt & Nut	M10 x 110mm	6
OPTIONAL NET SUPPORTS	SPECIFICATION	QTY
Triangle Net Support	D-shape tube	2
Support Bar	700mm tube	2
Hex Nut	M8 x 26mm	6
Bolt & Nut	M8 x 60mm	2

For more information visit pila.com.au or phone 1300 00 PILA (7452).

This product must be periodically maintained for user safety & failure to do so may void the warranty. All joints & bolts must be checked & tightened on a regular basis. Missing or broken parts must be immediately replaced with genuine PILA parts.

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SOCCER FOOTING ASSEMBLY

- ❑ Measure 5015mm hole centres for uprights.
- ❑ Dig 900mm deep x 350mm diameter footing holes. Keep diameter of hole even to avoid a bowl shape at bottom.
- ❑ Fill with 25MPA semi-wet concrete 35mm below ground level.
- ❑ Sink sleeve into concrete with end marked at base. Sleeve centres are to match post hole centres (step 1).
- ❑ Top of sleeve is 25mm above concrete & 10mm below ground. Do not sink sleeve below top of concrete level.
- ❑ Distance between inside edge of each ground sleeve is exactly 4915mm to provide correct crossbar distance.
- ❑ Level using a spirit level against inside of sleeve. Ensure sleeve is properly levelled before concrete sets.
- ❑ Carefully fit top cap & leave to cure for a minimum of 48hrs.
- ❑ Remove cap, stand post in sleeve & secure with security screw.

SOCCER GOAL FRAME ASSEMBLY

- ❑ Lay goal frame in shape on ground & match numbered sections together.
- ❑ Connect crossbar in centre with joining bolts & tighten with allen keys.
- ❑ Connect uprights to crossbar with joining bolts & tighten with allen keys.
- ❑ Raise goal frame and stand into ground sleeves (unless net supports are to be fitted – see below).
- ❑ If using net clips, space 15 clips along crossbar & 7 clips down each upright.

RUGBY ATTACHMENT ASSEMBLY

- ❑ Connect 110mm Rugby Brackets to top of Soccer Crossbar using M12 x 160mm Bracket Bolts with Washers
- ❑ Connect Rugby Upright into top of Bracket & secure with M10 x 120mm (bottom) & M10 x 110mm (top) Bracket Bolts with Washers.
- ❑ Connect 80mm Rugby Brackets to Rugby Uprights & Rugby Crossbar using M10 x 110mm Bracket Bolts with Washers.
- ❑ To attach the Crossbar to the Uprights, have one person on a step ladder at each side of the goal post & raise simultaneously.
- ❑ Leave a gap of approximately 450mm from top of Soccer Crossbar to underside of Rugby Crossbar.
- ❑ Level all Brackets & set the height of Rugby Crossbar at 2500mm from ground to top of Crossbar.

OPTIONAL TRIANGLE NET SUPPORTS

- ❑ Slide 2 x 26mm Fixing Nuts up net track on Uprights to top of each post.
- ❑ Position 1st Fixing Nut above elbow join & 2nd Fixing Nut will marry up with base of Net Support.
- ❑ Fasten Net Supports to Uprights using 16mm Stainless Fixing Bolts through Fixing Nuts in net track.
- ❑ Connect Brace Bar to top of Net Support with 60mm Galvanised Fixing Bolt & to top of Crossbar with factory-fitted 26mm Fixing Nuts.

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